

XSz Damping module - soft start

Compact design

Simple installation

Reduction wear and tear

Noise-reduction

The soft start valve can be used for a soft engagement of the pneumatically operated clutch on presses and also for a soft pressure build-up on a machine. It can be directly flanged on port 1 (P) of the safety valve XSz 32 and with an adapter plate on the XSz 50. It has an interchangeable bypass orifice to adapt to individual operating conditions.

Operating pressure (bar)	Control pressure (bar)	Smooth start	Voltage	Model
0,6 ... 8	0,6 ... 8	From 2 bar	d.c.	1020113.0700
0,6 ... 8	0,6 ... 8	From 0 to 2 bar	a.c.	1020113.3703
0,6 ... 8	0,6 ... 8	From 0 to 2 bar	d.c.	1020141.0800
0,6 ... 8	0,6 ... 8	From 0 to 2 bar	a.c.	1020141.3803

Adapter plate for flanged version, type XSz 50, model 0557164

All solenoids are delivered without plugs. If required, select model 0570275, see page.384



XSz Damping module - soft stop

Compact design

Adapts easily to prevailing operating conditions

Reduction of noise, wear and tear

The soft stop valve can be used for a soft engagement of the pneumatically operated brake on presses and for a soft pressure drop on a machine. It is connected downstream of the safety valve and functions as a 2/2 directional control valve which is normally open. The switching position is monitored via a mechanical or proximity switch.

The soft stop valve can be directly flanged on port 3 (R) of the safety valves XSz 32 and XSz 50.

Control pressure (bar)	Type	Voltage	Model
2 ... 8	XSz 32	a.c./d.c.	1022023.0200
2 ... 8	XSz 50	a.c./d.c.	1022035.0800

